

Field trip 2025



Go behind the scenes of fabric innovation

Hosted by the Lenzing Group in Porto, Portugal

Friday October 17, 9:30am–4:30pm

Depart from Lisbon by bus; return to Porto Airport

Experience how **TENCEL™** and **LENZING™ ECOVERO™** fibers are shaping the future of fashion and home living in this curated behind-the-scenes tour.

Visit leading mill partners who are already integrating these fibers into their production processes, and see firsthand how these collaborations are driving innovation, sustainability, and meaningful partnerships.

Choose your experience:

Select a tour to match your professional interests, with two curated industry tracks: apparel or home textiles.

Apparel tour

Visit two leading mills that are redefining innovation and sustainability in the apparel industry.

Riopele

A vertically integrated pioneer in sustainable fashion, Riopele combines nearly a century of textile expertise with cutting-edge innovation. With a strong focus on reducing carbon emissions and using responsible materials, they are on track to make 80% of their production sustainable by 2025.

Impetus

From underwear and loungewear to a wide range of technical products and activewear, Impetus combines experience and know-how with new technologies and robust research and development capabilities to ensure eco-conscious production. Their use of TENCEL™ fibers reflects a deep commitment to comfort, innovation, and sustainability.

Home textiles tour

Explore how Lenzing fibers bring comfort and sustainability into everyday living.

Lameirinhos

A heritage brand since 1948, LAMEIRINHO is OEKO-TEX® STeP certified and known for its commitment to sustainable production. From eco-friendly linens to innovative materials like fruit-based fibers, they are setting a new standard for sustainable sleeping.

Allcost

Renowned for premium bed, bath, and table textiles, Allcost blends design excellence with sustainable innovation. Their use of LENZING™ ECOVERO™ fibers and focus on quality and traceability make them a standout business in the home and hospitality sectors.

Recommended for:

- Mills
- Brands
- Retailers
- Industry experts
- Designers

Cost: 100 USD

Includes:

- Transportation to Porto (bus)
- Breakfast/snacks on the bus
- Guided apparel **or** home textiles tour
- Lunch with Q&A
- Refreshments

NOTE: Attendees are responsible for their individual travel from Porto after the field trip.

What to bring:

- Comfortable footwear and clothing.

Agenda:

7:00am Bus departs for Porto (three hours). Breakfast provided.

10:30am Tour of the first mill partner (apparel or home).

12:00pm Lunch, with Q&A and travel to the next mill.

1:30pm Tour of the second mill partner (apparel or home).

3:30pm Networking and Q&A.

5:00pm End of field trip.

NOTE: Places on the tour are limited. Please register now to secure your place.

Please only sign up for this field trip if you intend to attend. Field trip hosts spend time and financial resources to provide this opportunity for our attendees. *** NO REFUNDS, credits, or any reimbursements will be issued for no-shows.**

Textile Exchange is facilitating this field trip alongside the conference and is not responsible for any details of the trip being offered. Attendee contact information will be shared with the field trip host for details and communication about the field trip.

By participating in this field trip, all attendees acknowledge and agree that Textile Exchange acts solely as the facilitator of the trip and the field trip host is the organizer. While field trip hosts will take reasonable precautions to ensure the safety and well-being of all attendees, it is understood that attendees are individually responsible for their own actions and behavior during the duration of the trip. Textile Exchange and the field trip host shall not be held responsible or liable for any injury, loss, damage, or expense arising from the negligence, actions, or omissions of any attendee or third party during the field trip. Each attendee assumes full responsibility for any risks associated with their participation, including but not limited to, those related to their own conduct, health, and personal belongings. Attendees agree to indemnify and hold harmless Textile Exchange and the field trip host, its officers, employees, and agents from any and all claims, demands, losses, damages, and costs (including attorney's fees) arising out of or related to their own negligence or misconduct during the field trip.

Out of courtesy for others attending, the field trip will remain on schedule as per the agenda outlined by the field trip host. No exceptions will be made for late pick-ups, early drop-offs, or any variants to the schedule. It is the sole responsibility of the attendee to ensure his or her travel is planned in accordance with the agenda shared by the field trip host. It is understood that events outside the control of Textile Exchange and the field trip host, such as weather, unexpected occurrences, or safety issues, could lead to cancellation or alteration of the field trip. Textile Exchange and the field trip host will make a reasonable effort to notify participants promptly in such

cases. Neither Textile Exchange nor the field trip host is liable for any loss, damage, or expense, including but not limited to out-of-pocket costs or travel expenses, resulting from a field trip cancellation or modification.